sevcon controller wiring diagram

Sevcon Controller Wiring Diagram: A Detailed Guide for Electric Vehicle Enthusiasts

sevcon controller wiring diagram is a crucial resource for anyone working with electric vehicles (EVs) or industrial machinery that utilizes Sevcon motor controllers. These controllers are renowned for their reliability and efficiency in managing electric motor functions, especially in applications like golf carts, forklifts, and electric motorcycles. Understanding the wiring diagram not only ensures proper installation but also helps troubleshoot common issues, optimize performance, and maintain system safety.

If you're diving into the world of electric motor controllers, getting familiar with the Sevcon controller wiring diagram is an essential first step. This article will walk you through the basics of what the diagram entails, why it matters, and how to interpret various connections with practical tips to make your wiring experience smoother.

Understanding the Sevcon Controller Wiring Diagram

At its core, a Sevcon controller wiring diagram illustrates how the controller connects to the rest of the electric vehicle's components. This includes the battery pack, motor, throttle, key switch, and other accessories. The diagram acts as a roadmap, guiding the installer or technician through the complex network of wires and connectors that ensure the controller functions correctly.

Unlike generic wiring schematics, Sevcon wiring diagrams often come with manufacturerspecific symbols and color codes. Therefore, recognizing these nuances is key for avoiding wiring errors that could lead to controller damage or suboptimal vehicle performance.

Key Components Highlighted in the Diagram

When reviewing a Sevcon controller wiring diagram, you'll typically encounter the following main components:

- **Power Input Lines:** These connect the battery pack to the controller, usually marked with heavy gauge wires for high current flow.
- **Motor Output Phases:** The three-phase outputs that control the brushless motor's operation.
- **Throttle Input:** Signals from the accelerator pedal or throttle device to regulate speed.
- **Switch Inputs:** Including the key switch and other safety interlocks.
- **Brake Inputs:** These ensure the controller reduces power when the brakes are applied.
- **Diagnostic and Communication Ports:** For programming and system monitoring.

Each of these parts has its dedicated wiring pathway, and understanding their placement within the diagram helps in proper controller setup.

How to Read a Sevcon Controller Wiring Diagram

Reading an electrical wiring diagram might seem daunting at first, but with a structured approach, it becomes manageable and insightful.

Step 1: Identify Wire Colors and Labels

Sevcon diagrams usually specify wire colors alongside labels. For example, a red wire often indicates positive battery voltage, while black is ground. Other colors like green, yellow, or blue can represent motor phases or signal lines. Matching these colors with the actual wires reduces confusion during physical installation.

Step 2: Trace the Power Flow

Start by locating the battery terminals on the diagram. Follow the thick power wires leading into the controller, then from the controller to the motor. This helps you understand how electrical energy moves through the system and where fuses or circuit breakers might be placed for safety.

Step 3: Examine Signal Connections

Next, focus on the low-voltage control signals such as throttle, brake, and key switch inputs. These are generally thinner wires and crucial for controlling motor behavior. The diagram will show how these inputs connect to the controller's control board, sometimes with resistors or other components inline.

Step 4: Look for Diagnostic Interfaces

Many Sevcon controllers offer diagnostic ports for connecting to a computer or handheld programmer. These are vital for configuring parameters or troubleshooting faults. The wiring diagram includes these ports and their pinouts, which are essential for service technicians.

Common Wiring Configurations for Sevcon Controllers

Depending on the application, Sevcon controllers can be wired in various configurations. Understanding these setups can help you tailor the wiring to your specific needs.

Standard EV Wiring Setup

In a typical electric vehicle setup, the controller wiring will include:

- **Battery to Controller:** Positive and negative high-current cables.
- **Controller to Motor:** Three-phase motor wires, often color-coded.
- **Control Inputs:** Throttle, brake, and key switch wiring.
- **Auxiliary Systems:** Lights, horn, and other accessories connected via switched outputs.

This layout ensures smooth power delivery and control responsiveness.

Wiring for Regenerative Braking

Some Sevcon controllers support regenerative braking, returning energy to the battery during deceleration. The wiring diagram for this feature includes connections for brake sensors and possibly additional relay controls. Ensuring these wires are correctly installed is vital for safety and functionality.

Parallel and Series Battery Configurations

Battery wiring impacts the controller's input voltage. Sevcon controllers can handle various voltage ranges, but the wiring diagram must reflect whether your batteries are wired in series (to increase voltage) or parallel (to increase capacity). Proper wiring here prevents damage and maximizes performance.

Tips for Successful Sevcon Controller Wiring

Working with Sevcon controllers requires attention to detail and adherence to best practices. Here are some tips to keep in mind:

- **Double-check Wire Gauges:** Using the correct wire thickness is crucial. Undersized wires can overheat and cause failures.
- **Secure Connections:** Loose or corroded terminals can lead to intermittent faults. Always use proper connectors and ensure tight crimps or solder joints.
- Follow Polarity Strictly: Reversing battery polarity can instantly damage the controller.
- **Use Fuses and Circuit Breakers:** Protect your system by installing appropriate fusing close to the battery terminals.

- Label Your Wires: This makes future maintenance and troubleshooting much easier.
- **Consult Manufacturer Manuals:** Sevcon provides detailed manuals and wiring diagrams specific to each controller model—always refer to these documents.

Troubleshooting Sevcon Controller Wiring Issues

Even with careful wiring, issues can arise. Knowing how to identify and resolve them helps maintain your EV's reliability.

Common Symptoms of Wiring Problems

- Controller fails to power on
- Motor runs erratically or not at all
- Throttle input unresponsive
- Intermittent power loss or faults

Diagnostic Steps

- 1. **Inspect for Visible Damage:** Look for burnt wires, loose connectors, or corrosion.
- 2. **Measure Voltages:** Use a multimeter to verify battery voltage at controller terminals.
- 3. **Check Continuity:** Ensure signal wires between throttle, brake, and controller are intact.
- 4. **Review Controller Fault Codes:** Many Sevcon controllers have LEDs or diagnostic tools to indicate error states.
- 5. **Consult Wiring Diagram:** Cross-reference suspected wires with the diagram to verify connections.

Where to Find Accurate Sevcon Controller Wiring Diagrams

Accessing the correct wiring diagram is vital. Here are reliable sources:

- **Official Sevcon Website:** Manufacturer's technical resources and manuals.
- **Authorized Dealers:** They often provide wiring guides tailored to your controller model.
- **EV Conversion Forums and Communities:** Enthusiasts share diagrams and practical insights.
- **Service Manuals:** Detailed schematics included in controller service documentation.

Always ensure the diagrams you use match your specific Sevcon controller model and the

vehicle's electrical system.

Exploring the Sevcon controller wiring diagram opens a window into the heart of electric vehicle control systems. With careful study and application of these wiring principles, you can confidently install, maintain, and troubleshoot your Sevcon controller, ensuring smooth and efficient motor performance for your electric vehicle or machinery.

Frequently Asked Questions

What is a Sevcon controller wiring diagram?

A Sevcon controller wiring diagram is a detailed schematic that shows the electrical connections and wiring layout for Sevcon motor controllers used in electric vehicles and industrial equipment.

Where can I find a Sevcon controller wiring diagram?

Sevcon controller wiring diagrams can typically be found in the product manuals, official Sevcon technical documentation, or by contacting Sevcon support or authorized distributors.

What are the main components shown in a Sevcon controller wiring diagram?

Main components usually include the controller unit, battery pack connections, motor connections, throttle input, brake input, key switch, and auxiliary devices such as lights or horns.

How do I wire the throttle to a Sevcon controller according to the wiring diagram?

According to typical Sevcon wiring diagrams, the throttle signal wires are connected to specific input terminals on the controller, often labeled as throttle +, throttle -, and signal wire, ensuring compatibility with the controller's input specifications.

Can I use a Sevcon controller wiring diagram for troubleshooting?

Yes, a wiring diagram is essential for troubleshooting electrical issues with the Sevcon controller as it helps identify correct wiring, locate faults, and verify connections.

Are all Sevcon controller wiring diagrams the same?

No, wiring diagrams vary depending on the model and application of the Sevcon controller. Always refer to the specific diagram for your controller model and application.

What safety precautions should I take when wiring a Sevcon controller?

Always disconnect the power source before wiring, use proper insulated tools, double-check connections against the wiring diagram, and follow manufacturer safety guidelines to prevent electrical shock or damage.

Can I integrate additional accessories using the Sevcon controller wiring diagram?

Yes, the wiring diagram often shows auxiliary output terminals for accessories like lights, horns, and indicators, allowing proper integration without damaging the controller.

Additional Resources

Sevcon Controller Wiring Diagram: A Detailed Exploration

sevcon controller wiring diagram serves as a crucial resource for engineers, technicians, and enthusiasts working with electric vehicles, industrial machinery, and other systems where Sevcon motor controllers are employed. Understanding the intricacies of this wiring diagram is vital for ensuring accurate installation, optimal performance, and reliable troubleshooting. Given the complexity and variety of Sevcon controllers, ranging from compact units for light electric vehicles to robust models designed for heavy-duty industrial applications, a nuanced grasp of the wiring schematics can significantly impact the efficiency and safety of the system.

Understanding the Sevcon Controller Wiring Diagram

At its core, a Sevcon controller wiring diagram is a schematic representation of the electrical connections and components required to interface the Sevcon motor controller with the rest of the vehicle or equipment. Unlike generic wiring diagrams, Sevcon's documentation often reflects the versatility and modularity of their controllers, which can support different motor types (brushless DC, AC induction), battery configurations, and control inputs.

The wiring diagram typically includes connections for power input, motor phases, throttle controls, braking systems, diagnostic interfaces, and auxiliary devices. Each of these elements must be correctly integrated to ensure the controller functions as intended. Misinterpretation of these diagrams can lead to operational failures, damage to components, or safety hazards.

Key Components and Connections Highlighted in the Diagram

A comprehensive sevcon controller wiring diagram will commonly display:

- **Power Supply Inputs:** These include the main battery terminals (positive and negative), which must be connected with appropriately rated cables and fuses to handle high current loads safely.
- **Motor Connections:** The diagram shows three-phase motor wiring for brushless motors, typically labeled U, V, and W. Correct phase sequencing is critical to prevent motor damage or improper rotation.
- Control Inputs: Signals from throttle pedals, brake switches, and key switches are detailed. These low-voltage inputs control the operational state of the motor controller.
- **Communication Ports:** Many Sevcon controllers feature CAN bus interfaces or serial connections for programming and diagnostics, which are delicately outlined in the wiring diagrams.
- **Sensors and Feedback:** Hall effect sensors or encoders connected to the controller provide rotor position feedback essential for precise commutation.

The Importance of Accurate Wiring in Sevcon Motor Controllers

The complexity of Sevcon controllers, designed to optimize motor performance and efficiency, demands meticulous attention to wiring details. An incorrect connection can cause a cascade of issues ranging from simple non-operation to catastrophic equipment failure.

Impact on Performance and Safety

For instance, incorrect throttle wiring could lead to unresponsive acceleration or unintended motor engagement, posing safety risks. Similarly, improper integration of regenerative braking systems, often detailed in the wiring diagram, can lead to battery overcharging or insufficient braking torque.

The wiring diagram also guides the installation of protective devices such as fuses and circuit breakers, which are fundamental for safeguarding both personnel and machinery.

Common Wiring Challenges and Troubleshooting

Technicians often encounter challenges such as ambiguous wire color codes, inconsistent labeling, or variations between controller models. Sevcon wiring diagrams mitigate these issues by providing detailed pinouts and connector layouts.

Troubleshooting typically involves verifying continuity, ensuring proper grounding, and checking signal integrity as specified in the wiring diagram. Utilizing the diagram, technicians can systematically isolate faults, whether in the controller harness, external sensors, or power supply.

Comparing Sevcon Wiring Diagrams Across Controller Models

Sevcon offers a range of controllers, including the Gen4 series, GEN4 Size 6 and 8, and the Rexroth-branded units acquired through corporate mergers. Each model features unique wiring characteristics adapted to their power ratings and applications.

Gen4 vs. Gen4 Size 6 and Size 8 Wiring Diagrams

While the Gen4 series wiring diagrams emphasize modular connectors and plug-and-play simplicity, the Size 6 and Size 8 diagrams often incorporate more robust connectors and additional sensor interfaces for enhanced control in high-power applications.

Key differences include:

- **Connector Types:** Size 8 controllers may use heavy-duty multipin connectors compared to the more compact ones in Gen4 units.
- Additional Inputs/Outputs: Larger controllers support extra digital and analog inputs for complex vehicle control logic.
- **Cooling System Integration:** Wiring diagrams for larger units often include coolant pump or fan connections.

Understanding these distinctions helps professionals select the correct wiring approach and prevent compatibility issues.

Leveraging Digital Resources and Tools

Modern Sevcon controller wiring diagrams are often accompanied by interactive digital

manuals and software tools. These resources enable users to customize wiring configurations, simulate performance, and update firmware.

Software Integration and Diagnostic Interfaces

Sevcon's software, such as the Toolbox, allows for interfacing with the controller via the CAN bus, facilitating real-time monitoring and parameter adjustments. The wiring diagrams include instructions for connecting diagnostic cables, essential for these functions.

Benefits of Adhering to Official Wiring Diagrams

Strict adherence to official Sevcon wiring diagrams ensures warranty compliance and access to technical support. It also reduces downtime by minimizing wiring errors during installation and maintenance.

Best Practices When Working With Sevcon Controller Wiring Diagrams

Given the technical nature of Sevcon controllers, following best practices during wiring is critical:

- 1. **Thoroughly Review Documentation:** Consult the specific wiring diagram corresponding to the controller model and application.
- 2. **Use Correct Tools and Materials:** Employ proper crimping tools, connectors, and wire gauges as specified.
- 3. **Label and Document:** Keep detailed records of wiring modifications and label all connections to facilitate future troubleshooting.
- 4. **Test Incrementally:** Verify each connection before powering the system to avoid cascading faults.
- 5. **Consult Experts When Needed:** Complex systems or custom configurations may require professional support to interpret wiring diagrams correctly.

Such diligence not only enhances system reliability but also extends the lifespan of the controller and associated components.

The sevcon controller wiring diagram remains an indispensable element in the design, installation, and maintenance of electric drive systems. Its role transcends mere schematic representation, embodying a roadmap to operational excellence and safety in electric

vehicle and industrial motor control applications. Mastery of these diagrams empowers technical personnel to unlock the full potential of Sevcon controllers, fostering innovation and efficiency in the evolving landscape of electric mobility and automation.

Sevcon Controller Wiring Diagram

Find other PDF articles:

 $\underline{https://old.rga.ca/archive-th-094/Book?dataid=Jjc69-9600\&title=scotts-edge guard-mini-spreader-parts-diagram.pdf}$

sevcon controller wiring diagram: The Electrical Review, 1969

sevcon controller wiring diagram: Fundamentals of Electrical Control Clarence A. Phipps, 1995 From the logic of design to startup, operation and maintenance, this user friendly reference covers all aspects of wiring, relay logic, programmable logic controllers, and a host of electrical control applications and challenges you'll encounter on the job. Beginning with the basic principles of electrical logic, the author proceeds to guide the reader through each step of the design of a sequencing logic system, including developing the schematic diagram, making a bill of materials, and designing component wiring diagrams. You'll learn the fundamentals of programmable logic controllers (PLCs), including numbering systems, basic memory structure, system addressing, and the common instruction set. The easy-to-follow presentation takes you step by step through solving problems that require bailing circuits, sorting systems, and counting with relays, including encoding and decoding. The contrast between digital and analog control systems is also fully examined. Case histories complete with schematics and wiring diagrams are used to illustrate the principles covered, as well as to demonstrate specific troubleshooting techniques and experiences.--BOOK JACKET.Title Summary field provided by Blackwell North America, Inc. All Rights Reserved seven controller wiring diagram: Boyce's Engine Control Unit Wiring Diagram Manual.

 $\textbf{sevcon controller wiring diagram:} \ \textit{Boyce's Engine Control Unit Wiring Diagram Manual} \ , \\ 1998$

sevcon controller wiring diagram: Wiring Diagrams General Electric Company, 1965 sevcon controller wiring diagram: Maintenance Manual of Electronic Control Electrical Construction and Maintenance, 1949

sevcon controller wiring diagram: *Switchgear and Control Handbook* Robert W. Smeaton, 1987

sevcon controller wiring diagram: Circuits and Diagrams Norman Hugh Schneider, 1917 sevcon controller wiring diagram: Electrical Control for Machines Kenneth B. Rexford, 1987 State-of-the-art process and machine control devices, circuits and systems for all types of industries are explained in detail in this comprehensive text. This unbiased perspective for understanding the design and installation of electrical control systems includes thorough explanations of how electrical and electronic components function in typical motion, pressure, temperature, sequential, safety and quality control systems. System design and troubleshooting techniques are applied to real world applications within each chapter along with end of chapter review tests.

sevcon controller wiring diagram: Controllers for Electric Motors Henry Duvall James, 1926

sevcon controller wiring diagram: *Understanding Electrical Diagrams and Control Circuits* L. A. Bryan, E. A. Bryan, 1995-08-01 Discusses electrical control circuits and the diagrams by which these circuits are represented.

sevcon controller wiring diagram: DCM Servo Controller: Instructions and Reference, 2004

sevcon controller wiring diagram: Automatic Control and Layout Wiring , 1972 sevcon controller wiring diagram: Instructions for Taylor Controller XL , 1987 sevcon controller wiring diagram: The Garage and Motor Trader Wiring Diagram , 1946 sevcon controller wiring diagram: Power Control Circuits Manual R. M. Marston, 1990 A guide to power control circuits and their uses, offering information on the use of components such as transistors, SRCs, TRIACs and power ICs in practical applications such as controlling the brilliance of lamps or motor speeds, with circuit diagrams.

sevcon controller wiring diagram: *Eclipse-Pioneer Controller Type 15711-1-D Overhaul Instructions* Bendix Corporation. Eclipse Pioneer Division, 1954

Related to sevcon controller wiring diagram

Código Postal de San Bernardo (2025) Código Postal de San Bernardo El código postal de San Bernardo es 8050000, esta es una de las cuatro comunas pertenecientes a la Provincia de Maipo en la Región Metropolitana, Chile

Código postal de San Bernardo en la Provincia de Maipo, Chile » » Código postal de San Bernardo San Bernardo es una de las 4 comunas que conforman la Provincia de Maipo, ubicada en la Región Metropolitana de Santiago. Código Postal 8050000

Código Postal 8050000 - San Bernardo (Chile) - Cybo Código Postal 8050000 se ubica en San Bernardo (Chile). Barrios cercanos San Bernardo. Vea mapas y encuentre más información sobre Código Postal 8050000 en Cybo

San Bernardo (Chile) - Wikipedia, la enciclopedia libre San Bernardo es una comuna y ciudad chilena, ubicada en la zona sur de la conurbación de Santiago. Administrativamente, es capital de la Provincia de Maipo, en la Región

Codigo Postal 8050000 Codigo postal 8050000 y comunas en las cuales tiene 8050000. Puedes buscar por ciudad o por codigo postal de chile y se te presentan las comunas que tiene el codigo postal

☐ **Código postal San Bernardo, Región Metropolitana (Chile)** El código postal de San Bernardo, Región Metropolitana (Chile) es 8050000 Códigos postales de localidades cercanas a San Bernardo, Región Metropolitana (Chile)

Código Postal De San Bernardo □**2025**□ El código postal de San Bernardo en la Provincia de Maipo, Región Metropolitana, es 8050000. Este código postal es utilizado para enviar o recibir correspondencia, realizar compras en

Código Postal 8050000 En Chile . Nombre del lugar es San Buscar Código Postal De Los Chile 8050000 . Buscar códigos postales en San Bernardo, San Bernardo, Provincia de Maipo, Región Metropolitana, Chile

Código postal de San Bernardo - Prensa Digital El Código postal de San Bernardo es 8050000. Esta comuna se ubica en la Provincia de Maipo, en la Región Metropolitana de Santiago

Código Postal de San Bernardo, San Bernardo, Maipo, Región Código postal de San Bernardo, Maipo, Región Metropolitana de Santiago, Chile. Busca y encuentra otros códigos postales de Chile **Thuis | VRT MAX** Vlaanderens populairste dagelijkse fictiereeks. Bekijk alle afleveringen van Thuis met VRT MAX via de site of app

Thuis online herbekijken bij 5 days ago Heb je Thuis gemist? Geen paniek, wij hebben alle afleveringen netjes op een rijtje gezet. Kijk de laatste aflevering en lees alles over Thuis bij TVGemist.be

Thuisfansite Robin biedt Therese een oplossing voor haar negatieve houding. Tussen Lyn en Simonne komt het tot een passief agressieve discussie. Tim roept een collega op het matje. Ook Niels krijgt

Thuis - TVvisie Deze week in 'Thuis' gaan de hartjes alle kanten op. De schaduw van Jean-Marc blijft over heel wat personages hangen en iedereen doet zijn best om Tim bij te staan

VRT 1 programma's bekijken | VRT MAX Kijk live of herbekijk je favoriete programma van VRT

1 hier, wanneer je maar wil, waar je ook bent

Thuis (Serie) kijken - Kijk dit programma zonder reclame via NLZIET. Probeer het 14 dagen gratis. KLIK HIER Thuis (soap) wordt uitgezonden op VRT 1 . In deze serie spelen onder andere Katrien De Ruysscher,

Thuis - Seizoen 27, Aflevering 5184 - Emma Reageert Niet Op De Thuis draait om de relaties tussen een aantal families, waaronder de familie Bomans, Bastiaens en Verbeeck. We volgen de leden tijdens hun relaties, ruzies en intriges

Voor de nachtbrakers: 'Thuis' vanaf nu om middernacht eerst op Het beloven nog spannende weken te worden in 'Thuis'. De VRT-soap raast op volle kracht richting de jaarlijkse seizoensfinale. Drama en spanning verzekerd! Voor wie niet

Thuis - maandag 2 juni 2025 om 00:01 | VRT MAX Bekijk de aflevering van maandag 2 juni 2025 om 00:01 met VRT MAX via de site of app

Bekijk de spannende dubbelaflevering van 'Thuis' woensdag al 'Thuis' is one fire! Dat is duidelijk! De sprint naar de dubbele midseasonaflevering van volgende week is ingezet. Ook de trouwe fans worden extra in de watten gelegd! De

2626 South 108 Street - Burger King Start your BK® order. At participating U.S. Burger King® restaurants. Apple and the Apple logo are trademarks of Apple Inc., registered in the U.S. and other countries. App Store is a service

Burger King menu - West Allis WI 53227 - (414) 321-1772 - Allmenus Restaurant menu, map for Burger King located in 53227, West Allis WI, 2626 S 108th St

'Eyesore' being demolished. Burger King building in West Allis razed West Allis Mayor Dan Devine announced on his personal X account Feb. 6 that the Burger King building at 106th Street and Greenfield Avenue had been torn down. "So this is

Burger King 2626 S 108th St West Allis, WI 53227 - Menu With Burger King 2626 S 108th St West Allis, WI 53227: get restaurant menu, price, hours, phone, and location on the map

Burger King - West Allis, WI - Yelp BURGER KING, 2626 S 108th St, West Allis, WI 53227, 95 Photos, Mon - 7:00 am - 10:00 pm, Tue - 7:00 am - 10:00 pm, Wed - 7:00 am - 10:00 pm, Thu - 7:00 am - 10:00 pm, Fri - 7:00 am

Burger King - Greenfield Ave & S 70th St, West Allis, WI On this page you will find all the information about Burger King Greenfield Ave & S 70th St, West Allis, WI, including the hours, address description, direct contact number and additional

Burger King | West Allis WI | Facebook Visit your local Burger King at 2626 South 108 St in West Allis, WI for the flame-broiled, made-to-order meals you love. Enjoy your favorite BK burgers, chicken sandwiches,

Burger King - West Allis, WI 53227 - The Real Yellow Pages The Burger King® restaurant in West Allis, WI serves burgers, breakfast, lunch and dinner prepared your way

West Allis Burger King demolished after 'public nuisance' lawsuit A vacant West Allis Burger King at the center of a months-long legal battle came down Tuesday. The city filed a lawsuit against the restaurant chain

Order Burger King - West Allis, WI Menu Delivery [Menu & Prices] | West Get delivery or takeout from Burger King at 2626 S 108th St in West Allis. Order online and track your order live. No delivery fee on your first order!

No delivery lee on your first order:
= 0.0000000000000000000000000000000000
0000000000 - 00 000000000Turmblr00000000000000000000000000000000000
$ \begin{array}{llllllllllllllllllllllllllllllllllll$

80000 Q 0000000000000 0000000200000000 00000000
0 00000000000000 0 00000MRS.FLETCHER 000000 000000 0000000000000000000000
DODOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOO
]win+Linux[][]Linux[]

Back to Home: https://old.rga.ca